## DATA SHEET

## MY-143 : Optical Coating / Adhesive

MY-143 is a low refractive index UV curable coating/recoating/adhesive. The material is soft and elastic and it has strong adhesion of $1000 \mathrm{gr} / \mathrm{cm}$. It should be considered when good resistance to thermal cycling is required (given that that its index of 1.43 fits the application). This adhesive is suitable for various substrates, including glass and plastics.

## Properties

|  | Liquid state |
| :--- | :--- |
| RI liquid at 589 nm | 1.424 |
| Density, $\mathrm{g} / \mathrm{cm}^{3}$ | 1.18 |
| Viscosity, cps @ $25^{\circ} \mathrm{C}$ | 1200 |
|  | Cured state |
| RI cured at 589 nm | 1.436 |
| RI cured at 950 nm | 1.428 |
| Adhesion to glass, $90^{\circ}$ Peel, g/cm | 1000 |
| Elastic modulus, MPa | 25 |
| Tensile Strength, MPa | 3.1 |
| Elongation at Break, $\%$ | 71 |
| Hardness, Shore A | 80 |
| Volumetric Shrinkage, $\%$ | 4 |

The product is supplied pre-filtered to below 1 micron particles.

## Storage

1. Avoid unnecessary exposure to ambient light and moisture.
2. Long term storage should be at ambient conditions of $10-30^{\circ} \mathrm{C}$.
3. The coating is supplied in glass bottles. Keep container closed to avoid moisture penetration.
4. The shelf life is 12 months.

## Application

Curing can be achieved by any source of UV at $300-400 \mathrm{~nm}$. Typically, a dose of $1000-2000 \mathrm{~mJ} / \mathrm{cm} 2$ is necessary. To prevent tackiness on exposed surfaces, it is recommended to cure in an inert atmosphere (e.g. under nitrogen). There is no need for inert atmosphere when curing between two layers or in a mold (more on inert curing in the Technical Support page on our web site).
Keep the bottle closed in all times when not in use. The material is sensitive to light.
Safety: Refer to the SDS
Note: The above information is believed to be reliable, but it is not to be taken as a representation, warrantee or guarantee. Customers should perform their own QC, QA and evaluation tests.

